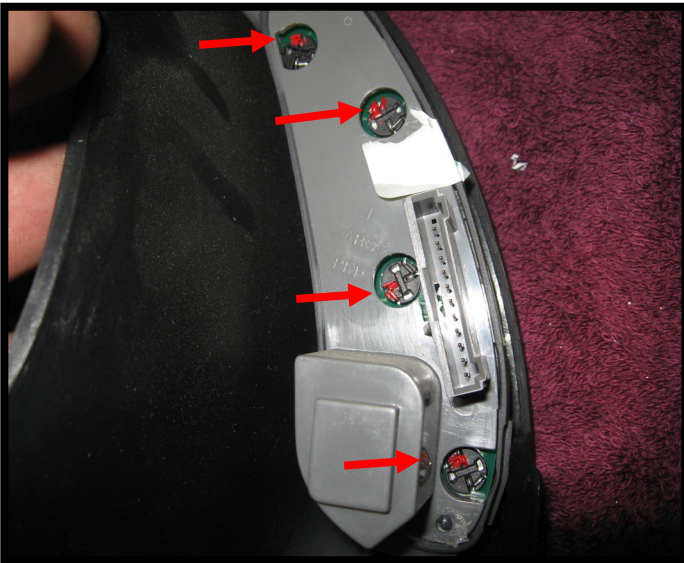


C5 HUD/DIC LEDS

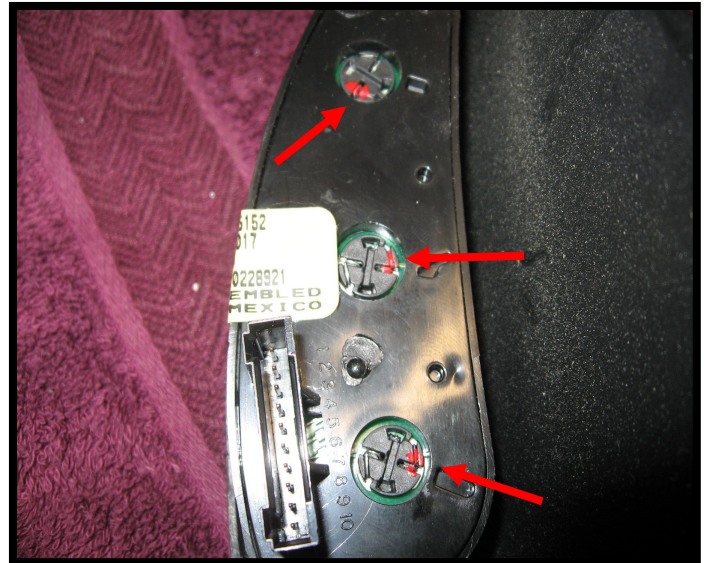
Since instrument cluster removal is required we recommend installation be done by a qualified technician. **CAUTION:** Once the cluster is removed never lay it on its face for more than 10 minutes or damage to the gages can occur.

Once the button modules have been removed, remove the factory bulbs by using a tight fitting flat blade screwdriver to turn them 1/8 turn counter clockwise and pull them out. Next refer to the pictures below to correctly install the leds. These instructions are to help you position the leds in the correct orientation. Leds are polarity sensitive so they must be installed in the correct position to work. **The positive side of the led is marked with a red dot on the back to aid you in installing it properly.** If the leds are very tight in the holes it may be necessary to use a small round file or dremel to slightly enlarge the hole. You can test the entire cluster before final assembly by extending the cable and plugging in the unit and testing. If an led doesn't light try removing it, turning it 180 and re installing it. Reverse instructions to re-assemble.



HUD LED ORIENTATION 4 SMALL LEDS

This shows the position of the leds after they have been turned 1/8 turn and locked in place. Seat firmly with your finger and apply downward pressure while turning clockwise with a flat blade screwdriver. The page button will be dimmer than the rest. This is normal with leds.



DIC LED ORIENTATION PHOTO 3 LARGER LEDS