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## VHX-68C-VTA

Dakota Digital VHX Instrument Installation  
For 1968-'77 Corvette's

Your new VHX-68C-VTA kit includes:



VHX Displays



Extended ABS Mounting Bracket



Washer



Universal Sender Pack

Installation Manuals



(2) ABS Mounting Brackets  
(2) Thumb Nuts

Control Box



(3) Block-Off Lenses



Clock Power Harness



Switch Assembly



(1) 60" CAT5 Cable  
(1) 36" CAT5 Cable  
(1) 12" CAT5 Cable



## Installation

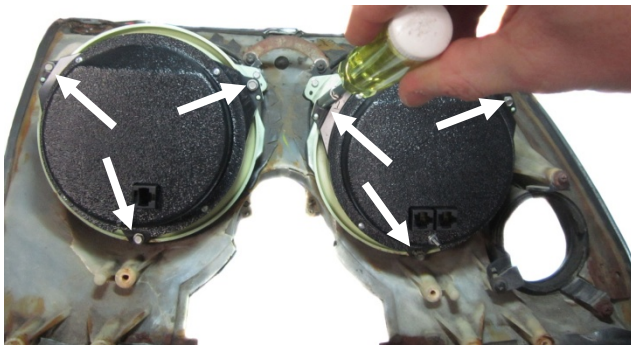
1. Remove the stock gauge clusters from the dash and save all hardware for reassembly.



2. Remove the stock gauges, separator plate, and lenses from the bezels. For the main cluster, reattach the lens spacer to the bezel after removing the lens as shown (white arrows). The only items to be reused are the original front bezels and gauge mounting hardware. Now is a good time to clean or refinish the bezels.



- 3A. The Speedometer and Tachometer are interchangeable side to side. Choose the orientation you prefer, then place the Speed and Tach on the main lens spacers and secure the gauges with the six (6) stock mounting screws. Use two (2) stock mounting screws to attach the ABS plastic brackets to the bezel and thumb screws to secure the brackets to the VHX gauges.



- 3B. Dashes with the vent by the driver's right knee will use the extended ABS bracket for proper Mounting.

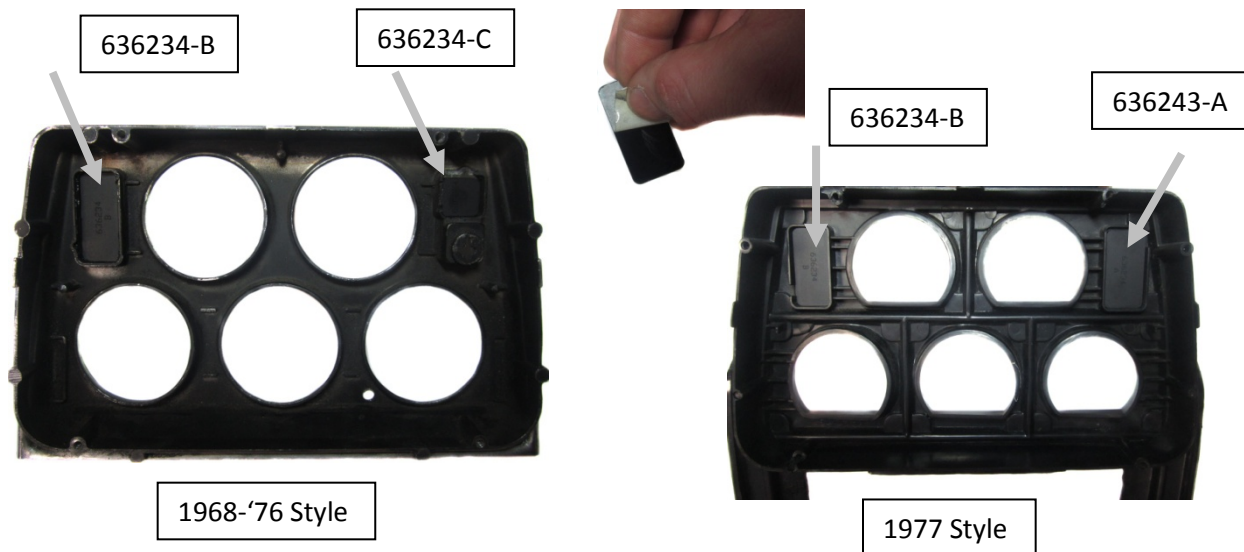




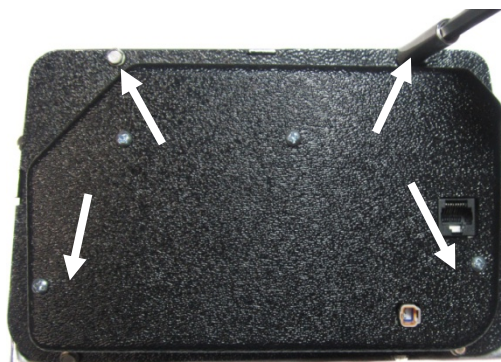
4. Once the VHX gauges are secured to the bezel; connect the 12" CAT5 cable to the Tachometer, and the other end to either port on the Speedometer, connecting the two halves. With the 36" CAT5 cable, connect one end to the open port on the Speedometer, and as the assembled cluster is installed into the dash, carefully route the other end of the cable to the control box mounting location.



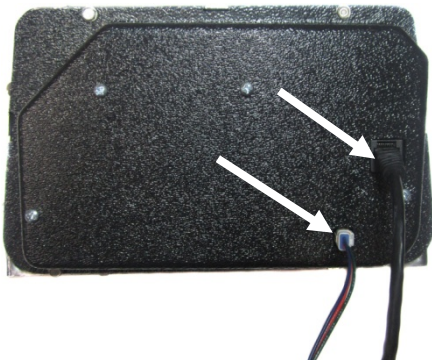
5. Peel the paper off the two block-off lenses needed for the back of the housing appropriate for your vehicle. Place them shiny side down in the two indicator openings. Use silicone to hold them in place and avoid handling until the silicone has cured.



6. With the block-off lens in place, place the VHX center gauges over the back of the center bezel and secure the system by using the four (4) stock mounting screws.



7. Attach the provided 60" CAT5 cable and the clock constant power harness to the back of the VHX display. Carefully route the other ends to the control box mounting location.



8. The clusters are now ready to re-install into the vehicle using stock hardware. Refer to the main manual for wiring instructions to complete the VHX installation.



**⚠ WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



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