

## **E9354 - Glove Box Repair Kit for 1964-1965**

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Kit includes:

brushed aluminum plate

11 (eleven) 8-32 x 1/8" socket head screws

Also needed:

#29 drill bit

8-32 tap

5/16" drill bit

3/32" Allen wrench

### **INSTALLATION INSTRUCTIONS**

1. Remove complete glove box door from car by removing 3 (three) screws from hinge to door.
2. Viewing back of door, note rivets holding door together. Use #29 drill bit and drill through center of rivet head, 7/32" deep, without disturbing outer face of door frame. (Use drill press for best results.)
3. With a 5/16" drill bit, drill down through rivet heads (but not the back of the door) until you have removed the rivet head, allowing the frame and two plates to come free.
4. Thread the holes with an 8-32" tap.
5. Peel off protective plastic coating and use holes in new door plate as guides for gluing your Corvette emblem using epoxy, silicone cement, or crazy glue and allow to dry overnight. You can also use new emblem (E3162 for 1964-1965 or E3161 for 1966-1967 that attaches with nuts).
6. Paint front of glove box door while apart with semi-gloss black spray. (Krylon makes a nice one.) Use a razor blade to clean the paint off the chrome areas once dry.
7. Place new aluminum panel in glove box frame, and place glove box door back over plate on pins.
8. Install new socket head screws with allen wrench.
9. For an "all original" final touch, lightly drill out the heads of the socket screws so they resemble factory rivets. Just a touch of the drill will do the trick.
10. Paint the back of the door and screw heads with the semi-gloss black paint.