

# AMERICAN CAR CRAFT

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## INSTALLATION INSTRUCTIONS

### C-6 SHARK TOOTH GRILLE

PART# C605-2 patent pending

#### PARTS INCLUDED:

\_\_\_ 1-Stainless Grille

\_\_\_ 1-Adhesive Promoter Pack

This new C-6 grille has been constructed from two types of premium 304 stainless. Its components have been perfectly laser cut to a precise design. The shark tooth pattern has been hand formed to achieve a really cool looking novel appearance that everyone will stop and take a second glance at. These grilles have been engineered for an easy installation that anyone can perform!

#### **So let's begin!**

1. The first step for this installation is to prepare the upper part of the grille opening by scrubbing the area with alcohol to remove wax and dirt. It is very important that this step is done vigorously in order to achieve a good permanent bond for the new grille so be sure to scrub the area hard and long. Once complete swipe the area only once with the adhesive promoter pack provided. This promoter is not glue but a very important surface prep agent that activates the 3M attachment tape.
2. Apply some 2" masking tape to the lower area of the grille opening to protect the paint during installation.
3. You will notice that the grille contains two hook shaped tabs at both ends and two strands of wire at the bottom. The two tabs have been designed to be inserted in front of the factory grille at the two ends where there is a small notch formed in the body for the factory grille. Release the two wire strands and extend them to the back of the grille. Manipulate the grille into the two notches and set the two large upper tabs so that they seat all the way back against the factory grille and also that the two wire strands set through the factory grille. At this time you take a look at the overall fitment to see if any shaping may be necessary and also to make note of just how the grille will be inserted for the permanent install.

4. Now that you are ready to attach the grille take it out of position so that you can remove the red release liner from the two upper tabs and carefully reposition the grille being careful not to allow the two tabs to touch until you have correctly placed it in position. Then simply force the grille up to make contact with the surface area prepared earlier. Reach you arm around to the back of the grille and squeeze the two tabs up to the paint pressing between your fingers to achieve a nice thorough and complete bond. Twist the two wire strands around the center post of the factory grille at the back of the grille to stabilize the lower section. Remove the masking tape. A properly installed grille is one that does not touch the paint around its entire perimeter and should look **suspended** in the in the opening. Do not allow the grille to get wet for 24hrs.



IF ANY QUESTIONS OCCUR DURING INSTALLATION PLEASE CALL AMERICAN CAR CRAFT @ 727 861-1500. **Please note the shark teeth are pointy!!! Use caution when cleaning so you don't get bit!** 😊 Care must be taken when cleaning your grille. It is a good idea to lightly dust your grille with a clean soft cloth first in order to prevent any particles from scratching it. Then wipe using a new clean soft cloth with a good quality streak free glass cleaner.

Thank you and enjoy your new purchase!