

# AMERICAN CAR CRAFT

## C5 BILLET GRILLE INSERTS

### INSTALLATION INSTRUCTIONS

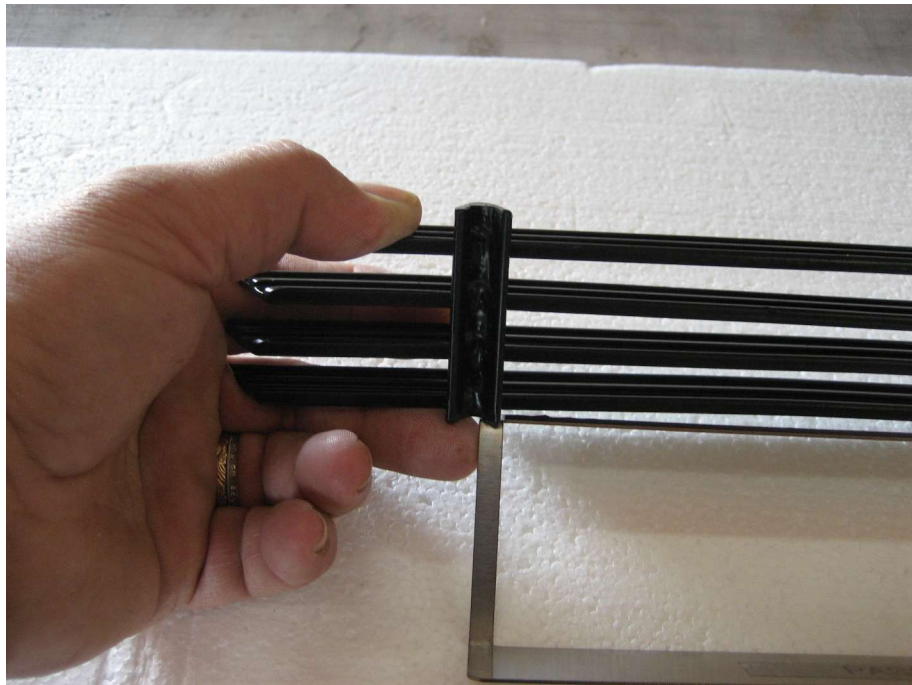
Parts included:

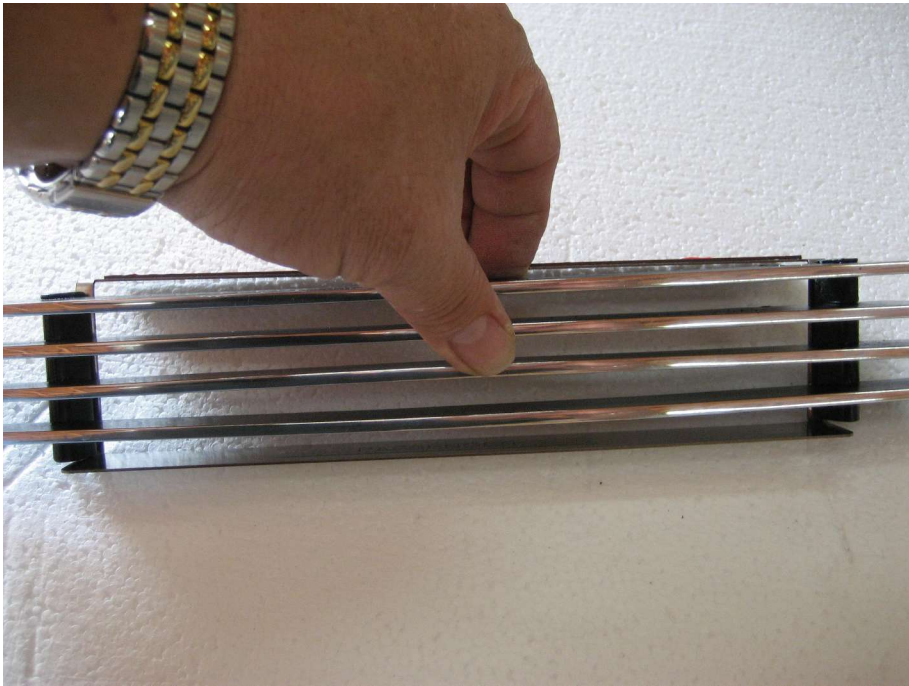
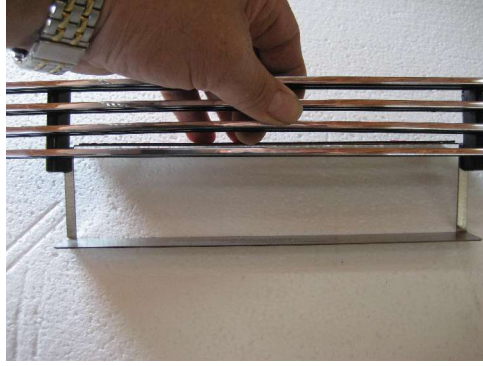
- 2- Billet Grille Inserts
- 4- Long Zip Ties
- 2-Stainless Brackets
- 2-Adhesive Promoter Packs

1. Using 2” masking tape, line the entire area, top bottom and sides of both your left and right fog light openings to protect your painted surface.
2. Temporarily insert one of the grilles. Looking at the vertical bars behind the grill, mark their location on the top and bottom of the masking tape then remove the grille.
3. You have been provided with two stainless brackets marked driver and passenger. These brackets are to be installed with the red attachment tape facing up. Before installing these brackets prep the upper opening by first cleaning with household isopropyl alcohol to remove any and all dirt, and then swipe the top area once with the adhesive promoter (provided). Remove the red liner from the bracket and insert the bracket by gently lifting the lower painted grill opening away from the black fog light housing surround slipping the lower tongue of the stainless bracket underneath the painted area as you line up the vertical bars of the bracket with the two marks you made earlier on your masking tape. Then set and press the top so that the entire bracket fits upright into position. PLEASE NOTE: It will be necessary to allow the bracket to bend at both vertical bars to allow placement. Simply bend the vertical bars back into shape once installed.
4. Once the bracket has been successfully positioned and installed you can now mount your grille. Place your grille into position NOTE VERY IMPORTANT: The vertical bars of the new grille will only line up with the stainless bracket at the VERY MOST INNER EDGE and they are NOT DESIGNED to sit into the vertical bar channel. (SEE PICTURES BELOW) This will allow the grilles to attach to the bracket nice and tight! Zip tie it into place using two of the zip ties (provided) place one around each vertical bar of both the grille and the bracket and secure into position by pulling

tightly. Be sure to position the head of the zip tie as close to the rear as possible before fully tightening. Once secured in place snip the excess tie away from the zip tie head the shift the head out of sight using a small screwdriver to force the head to the rear.

5. Remove the protective masking tape and repeat steps 2-5 for the opposite side.





**Thank You and Enjoy Your New Purchase!**