

FOX ENT., INC.

P.O. BOX 1126 50 N. 17TH ST. ST. CHARLES, ILLINOIS 60174-1126

PHONE: (630) 513-9010 FAX: (630) 513-9702

INSTALLATION INSTRUCTIONS FOR #510 DASH PANEL KIT ON '84 TO CORVETTES

PLEASE READ COMPLETE INSTRUCTIONS PRIOR TO STARTING INSTALLATION.

THIS UNIT IS DESIGNED TO CHANGE THE GENERAL APPEARANCE OF THE ENTIRE DASH. INSTALLATION REQUIRES SOME TIME AND PATIENCE, HOWEVER WE FEEL THE TIME SPENT IS WORTH THE EFFORT.

THERE ARE TWO DIFFERENT APPROACHES WHICH CAN BE TAKEN TO INSTALL THIS ITEM, ONE IS TO FOLLOW THE FACTORY SERVICE MANUAL INSTRUCTIONS WHICH REQUIRE THE REMOVAL OF THE TOP DASH PAD, AND SEVERAL OTHER PARTS, AND THE OTHER IS THE METHOD WE FEEL IS PROBABLY THE BEST FOR MOST CUSTOMERS. THE METHOD WE SUGGEST DOES REQUIRE THAT A FEW OF THE STOCK PARTS BE CUT, BUT NOT TO THE EXTENT THAT THEY COULD NOT BE REPAIRED AND REINSTALLED IF THE OWNER CHOOSES TO RETURN THE INTERIOR TO STOCK.

WE WILL OUTLINE THE INSTALLATION WE SUGGEST FIRST AND THE FACTORY METHOD LATER ON.

FIRST WE SUGGEST THE DISCONNECTING OF THE BATTERY GROUND CABLE AS A SAFTEY PRECAUTION, THIS WILL NECCESSITATE THE RE-SETTING OF THE CLOCK AND RADIO PER YOUR OWNERS MANUEL WHEN THE INSTALLATION IS COMPLETE.

NEXT, REMOVE THE FUSE PANEL COVER AND TRIM PLATE SHOWN IN FIGURE #1, NOW YOU CAN LOCK INSIDE BEHIND THE TRIM PAD YOU MUST REMOVE. THE FIRST THING YOU MUST DO IS TO REMOVE THE A/C DUCT HOSE FROM IT'S STOCK POSITION. THIS CAN BE DONE BY DETACHING THE DUCT FROM THE TRIM PAD END BY PUSHING TOWARDS THE FRONT, THEN PUSHING THAT END TOWARDS THE CENETER OF THE CAR AND DETACHING THE END CONNECTED TO THE MAIN A/C DUCTWORK. THE HOSE CAN THEN BE REMOVED THRU THE OPENING.

THERE ARE FOUR SHEET METAL TYPE SCREWS THAT HOLD THE TRIM PAD BRACKETS TO THE DASH AS YOU CAN SEE IN FIGURE #2. THESE ARE THE SCREWS THAT MUST BE RELEASED IN ORDER TO REMOVE THE TRIM PAD. BY USING A HACKSAW BLADE IN A HANDLE AS YOU WILL FIND IN MOST HARDWARE STORES, YOU CAN GET BETWEEN THE PLASTIC PART OF THE DASH FRAME AND THE TINNERMAN NUT USED ON THE SCREWS TO CUT THE TWO SCREWS AT THE OUTSIDE END BOTH TOP AND BOTTOM.

NOW, WHILE HOLDING THE OUTSIDE PORTION AWAY FROM THE DASH AS FAR AS THE SLACK WILL ALLOW, CUT THE TWO SCREWS ON THE INSIDE BRACKETS BOTH TOP AND BOTTOM. YOU MAY FIND IT DIFFICULT TO GET AT THESE TWO, ESPECIALLY THE UPPER INSIDE SCREW. AT THIS POINT YOU CAN CUT THE BRACKET ITSELF, WHICH CAN LATER BE REWELDED TOGETHER IF RE-INSTALLATION IS DESIRED.

NOW THE TRIM PAD CAN BE REMOVED FROM THE DASH. AT THIS POINT IF YOU OPTED TO CUT THE BRACKET, YOU MUST REMOVE THE BALANCE OF THE BRACKET FROM THE DASH. NEXT REMOVE THE A/C OUTLET FROM THE TRIM PAD BY REMOVING THE SCREWS ATTACHING IT TO SAME. THE OUTLET WILL BE INSTALLED ONTO THE NEW DASH PANEL BY SIMPLY REMOVING THE TAPE FILM ON THE FOAM TAPE ALREADY ATTACHED TO THE BACK SIDE OF THE NEW PANEL THEN CENTERING THE OUTLET ON THE NEW PART AND PRESSING THE PLASTIC FIRMLY INTO THE FOAM TAPE WHICH WILL HOLD IT IN POSITION ON THE NEW PART.

NOW REMOVE THE TWO SCREWS ON THE FAR RIGHT SIDE OF THE CENTER PANEL THAT COVERS THE A/C OUTLETS, THIS WILL BE NECESSARY SO THE NEW DASH PANEL CAN BE SLIPPED BEHIND. ONCE THE NEW PANEL IS FIXED IN PLACE THESE SCREWS CAN BE REPLACED.

NEXT, WE HAVE SUPPLIED WITH THE KIT, A STRIP OF ABS PLASTIC 6" LONG WITH DOUBLE FACE FOAM TAPE ATTACHED. THIS WILL BE APPLIED TO THE RIGHT SIDE END PANEL WHICH HOLDS THE FUSE PANEL DOOR. (I/P TRIM PLATE IN FIGURE #1) TO DETERMINE THE PROPER LOCATION FOR THE STRIP, LAY THE END PANEL ON A TABLE WITH THE FRONT PORTION DOWN AND THE SIDE PORTION UPRIGHT, THEN PLACE THE NEW DASH PANEL END FLAT AGAINST THE SURFACE, AND PEEL THE TAPE OFF THE STRIP WHICH WILL BE STUCK TO THE INSIDE OF THE TRIM PLATE PARALLEL TO THE PART. THIS, WHEN INSTALLED WILL ACT TO BACK UP THE NEW DASH PANEL AT THE RIGHT SIDE SO IT CAN NOT BE PUSHED IN TOWARDS THE FRONT OF THE CAR. SEE SKETCH #3 FOR APPLICATION POSITION.

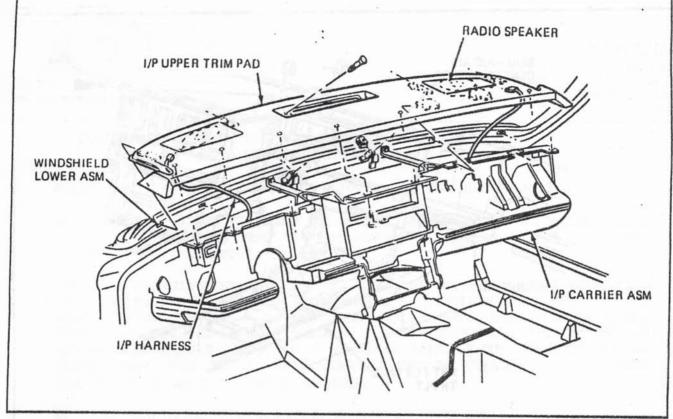
WE HAVE SUPPLIED YOU WITH A PIECE OF DRYER VENT TYPE DUCT TO BE USED TO CONNECT THE MAIN DUCTWORK TO THE NEW DASH PANEL SO YOU DO NOT HAVE TO CUT YOUR STOCK PART. THIS WHITE DUCT IS LIGHTER THAN THE ORIGINAL BUT HAS BEEN FOUND TO HANDLE THE JOB QUITE WELL. BECAUSE THIS OPTIONAL DUCT IS WHITE IN COLOR, AND ONCE INSTALLED COULD BE SEEN THRU THE OPEN A/C OUTLET, BY THE PERSON RIDING IN THE PASSENGER SEAT, YOU MAY WANT TO SPRAY SOME FLAT BLACK PAINT ON THE END WHICH WILL BE ATTACHED TO THE DASH SIDE AND INTO THE INTERIOR STRICTLY FOR LOOKS. ONCE YOU ARE READY TO INSTALL THE DASH PASSEL SLIP ONE END OF THE WHITE DUCT OVER THE MAIN DUCTWORK BEING SURE THE WIRE IN THE DUCT IS HOOKED OVER THE STEP IN THE MAIN DUCTWORK TO HOLD IT IN PLACE PROPERLY, THEN WHILE HOLDING THE DASH PANEL UP IN PLACE, CONNECT THE DUCT TO THE DASH SIDE AND PUSH THE UNIT INTO PLACE. YOU NOW HAVE TO REIN-STALL THE RIGHT SIDE TRIM PLATE WITH THE STRIP ATTACHED INTO IT'S PROPER POSITION BEING SURE THE NEW DASH PANEL IS IN THE GROOVE BETWEEN THE INSIDE FRONT EDGE OF THE TRIM PLATE AND THE TAPED ON STRIP YOU INSTALLED EARLIER. ONCE THIS IS IN PLACE, REINSTALL THE TWO SCREWS AT THE LEFT SIDE, (RIGHT SIDE OF CENTER CONSOLE PANEL). YOU ARE NOW FINISHED WITH YOUR INSTALLATION.

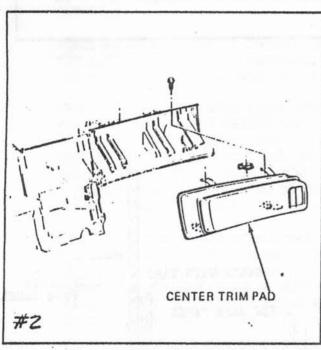
WE SUGGEST THE OCCASSIONAL USE OF ARMORAL OR A SIMILAR PRODUCT ON THE NEW DASH PANEL, THIS WILL KEEP THE COLOR IN KEEPING WITH THE REST OF THE DASH, AND HELP TO PROTECT THE PART FROM UV RAYS.

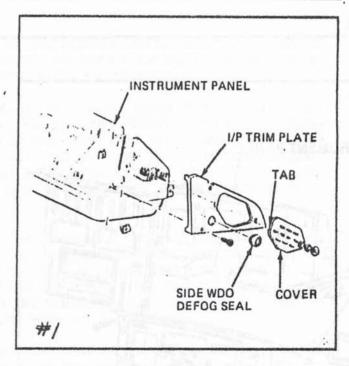
WE HAVE OUTLINED THE REMOVAL OF THE TRIM PAD BASED ON FACTORY MANUAL INSTRUCTIONS.

NOTE: THIS PART HAS HAD ARMORAL APPLIED PRIOR TO BEING PACKAGED. SOMETIMES WHEN YOU RECEIVE IT THERE TAY BE SIGNS OF UNEVEN COLOR OR A BLOTCHY APPEARANCE. MERELY USE A DRY SOFT CLOTH AND LIGHTLY WIPE THE SURFACE OFF TO RESTORE APPEARANCE.









INSTRUMENT PANEL PAD

Replacement

- 1. Disconnect battery ground cable.
- 2. Remove I.P. cluster bezel.
- 3. Remove steering column tilt lever.
- 4. Remove 5 I.P. pad to carrier screws.
- 5. Remove 2 screws at def ducts.
- 6. Remove I.P. pad.
 - 7. Reverse above procedure to install.

RIGHT FRONT I.P. TRIM PAD

Replacement

- 1. Disconnect battery ground cable.
- 2. Remove I.P. cluster bezel and remove I.P. pad.
- 3. Remove right side close out panel.
- 4. Remove right side I.P. trim and fuse panel plate.
- 5. Remove right flexible A/C hose and duct.
- 6. Remove 2 screws at carrier to side glass defroster hose.
- 7. Remove right front trim pad.
- 8. Reverse above procedure to install.

