

<u>AMERICAN CAR CRAFT INSTRUCTION</u> C3 Corvette Door Sills 1978-1982 Part #011003



PARTS INCLUDED:

2-Stainless Doorsills 8-1" #8 Stainless Flat Head Screws 2-31" of 5/8" Chrome Molding

Your new doorsills come to you with a protective liner that you will remove after installation. This will help produce a nice clean install.

- **1.** Remove the factory sill plate.
- 2. Lift the carpet and remove the padding that exists between the carpet and fiberglass sill area. This will create necessary clearance between than bottom of the door and sill platform.
- **3.** Set the new sill in place and take a look at the screw hole locations. The new sill has a set of holes that in an ideal situation should line up with the factory holes. You will notice that the old factory holes may vary slightly from car to car so you will probably need to re-drill some of the original holes to match the new sill plate. The best way to do this accurately is to set one of the flat head screws provided into any one of the factory holes that lines up well. Be careful not to over tighten the screws as this will cause the new sill to distort. Just snug will work fine. Once you have a screw installed simply re-drill all the remaining hole locations with a 1/8 drill bit. Once this is done install all the remaining screws. It is important that each of the screw set into place nice and flush with the sill surface. Although it should not be necessary you may need to level the screw head with the sill surface. This will allow the decorative screw cover molding to hide the screw locations without leaving any bumps where the screws are. Should leveling be necessary you will need to use a common air tool called a cutoff wheel. This particular tool will be ideal to gently grind the top of the screw head to become level with the sill.
- 4. Once the sill has been nicely secured in place remove the protective liner and then apply the chrome screw cover molding by removing the red release liner from the back of the molding and then set it in place over the screws to hide their existence.

Thank you and enjoy your purchase! If any questions occur during installation please contact AMERICAN CAR CRAFT 18924 SAKERA ROAD-HUDSON FLORIDA 34667 Phone # 727-861-1500 Fax # 727-861-1520 www.americancarcraft.com