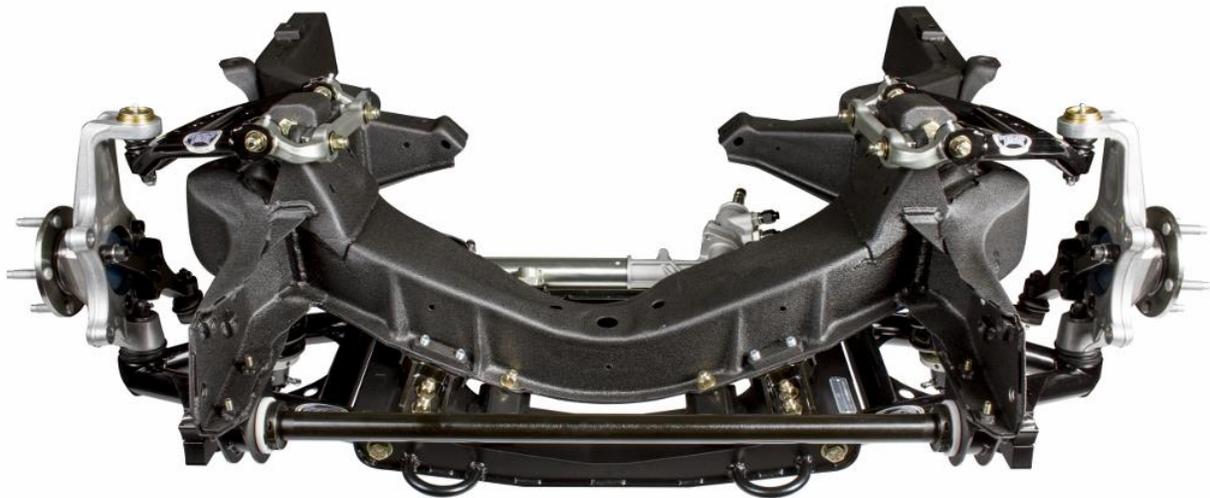




Detroit Speed, Inc.
 C2/C3 SpeedRay Front Suspension
 1963-82 Corvette
 P/N: 032072 & 032073

The Detroit Speed Inc. Corvette SpeedRay front suspension improves handling and ride quality by utilizing Detroit Speed's unique suspension geometry. The Detroit Speed Corvette SpeedRay front suspension has been designed, engineered, and developed for the road and track. This system blends the benefits of the current OEM technology and aftermarket performance into one product.



Item #	Description	Quantity
1	Cradle Assembly, Powder Coat (Satin Black)	1
2	Cradle Crossmember Adapter Plates	2
3	Upper Coilover Mount Kit (Bolt-in Version)	2
4	Lower Control Arm Assembly, Powder Coat (Gloss Black), LH and RH	2
5	Upper Control Arm Assembly, Powder Coat (Gloss Black), LH and RH	2
6	Upright Assembly, LH and RH	2
7	Rack & Pinion Assembly	1
8	Splined Sway Bar	1
9	Sway Bar Arm, LH and RH	2
10	Coilover Shock Assembly	2
11	Coilover Spring	2
12	Tie Rod Hardware Kit	1
13	Hardware Kit	1
14	Instructions	1

Specifications – Detroit Speed C2/C3 Front Suspension	
Total Suspension Travel	6"
Ride Height*	7.6" ±1.0"
Static Camber	-0.5° ±.2°
Static Caster	7.5° ±.5°
Static Toe	0° ±.1°
Steering Ratio	13:1
Steering Wheel Turns Lock to Lock	2
Max Turning Angle (Outside Wheel)	27.5°
Ackerman Angle (Full Turn)	5.2°
Total Bump Steer (20" toe span)	.039"
*Measured from bottom of Detroit Speed front cradle to the center of the hub	

Wheel & Tire Fitment (C2/C3 Stock Body)					
Diameter (in.)	Width (in.)	Backspacing (in.)	Lug Nut Thread Pitch	Recommended Tire	Comments
17*	8.0	4.00	5 X 4.75" M12x1.5	245/45R17	
	9.0	4.50		255/40R17	
	9.5	4.50		265/40R17	Max Width Recommended
18	8.0	4.00		245/40R18	
	9.0	4.50		255/35R18	
	9.5	4.50		265/35R18	Max Width Recommended
Wheel & Tire Fitment (C2/C3 w/ Fender Flares)					
18	10.5	4.50	5 X 4.75" M12x1.5	295/35R18	
	11.5	4.50		315/30R18	Max Width Recommended

* 17" wheels require a minimum inside wheel diameter of 16.250"

Caution: Some brake applications will not work with 17" wheels. Flush mount valve stems may also be required on wheels with a behind center valve stem location.

Accessory Components – Detroit Speed C2/C3 Front Suspension	
Brakes	Detroit Speed has Baer brake packages for our front suspension. Any C6 Corvette brake application will work with our front suspension system
Rack & Pinion Fittings (Included)	Return (low): 9/16"-18 JIC to 3/4"-16 O-Ring Pressure (high): 9/16"-18 JIC to 9/16"-18 O-Ring Detroit Speed hose kit available (P/N: 091304)
Rack & Pinion Input Shaft	17mm -36 to 3/4"-DD, Complete kits available from Detroit Speed
Steering Column	Ididit Column available from Detroit Speed

Engine Fitment - C2/C3 Front Suspension				
SBC/BBC Engines				
Engine	Mounting	Oil Pans	Headers	Comments
Small Block Chevrolet	Stock type mounts and brackets	Stock Or Aftermarket	Dynatech P/N: 730-10010 Hedman Headers P/N: 68360	The set screws on the rack and pinion u-joint need to be shortened to clear the headers
Big Block Chevrolet	Stock type mounts and brackets	GM P/N: 12495360 (one-piece rear main seal)	Custom	
LS Engines				
Engine	Mounting	Oil Pans	Headers	Comments
LS1*, LS2* & LS3*	Polyurethane Engine Mount Kit P/N: 060403 & Hooker Engine Mount brackets P/N: 12611HKR	Stock GM 4 th Gen F-body P/N: 12628771, Stock GM LS1, LS2, or LS3 Champ P/N: LS1000, Mast Motorsports P/N: 401-111 or Holley P/N: 302-2	Custom	
LS7*, LS9*		Stock GM Oil Pan NOTE: Use GM P/N: 25534412 or Peterson Fluid Systems for dry sump fittings to drain oil pan	Custom	

***NOTE:** For aftermarket LS engines (i.e. Mast Motorsports), refer to manufacturer for specific oil pan usage.

Fastener Torque Specifications - Detroit Speed C2/C3 Front Suspension		
Application	Torque (ft-lb)	Threads
Crossmember Adapter Plate Front 7/16" Bolts	70	Blue Loctite 242
Crossmember Adapter Plate Rear 9/16" Bolts	95	Anti-Seize
Cradle to Adapter Plate Bolts	65	Blue Loctite 242 (rear)
Cradle to Crossmember Bolts	45	Anti-Seize
Lower Control Arm Mounting Bolts	95	Anti-Seize
Rack and Pinion Bushing Mounting Bolts	85	Anti-Seize
Rack and Pinion bracket Bolts	70	Red Loctite 262
Tie Rod End Jam Nut	45	Anti-Seize
Lower Coilover Shock Mounting Bolts	60	Anti-Seize
Upper Control Arm Mounting bracket Bolts	55	
Upper Control Arm Bushing Bolts	55	
sway bar Bushing bracket Mounting Bolts	25	Blue Loctite 242
sway bar Shaft Clamp Screw	14	Blue Loctite 242
sway bar Arm Mounting Bolt	30	Blue Loctite 242
sway bar Link Nuts	45	Red Loctite 262
Lower Control Arm Ball Joint Stud Nut*	20 then turn an additional 180°	Red Loctite 262
Upper Control Arm Ball Joint Stud Nut*	40	
Tie Rod End Stud Nut*	35	Anti-Seize
Wheel/Hub Bearing Mounting Bolts	95	Red Loctite 272
Steer Arm Mounting Bolts	60	Red Loctite 272
Front Brake Caliper Mounting bracket Bolts	125	Red Loctite 272
Wheel Stud Nuts	100	

*Always tighten slotted nuts to line up with the cotter pin hole.

Hardware Kit Checklist – Detroit Speed C2/C3 Front Suspension

Part Number	Description	Quantity	Check
9303294	Cradle Mounting Hardware Kit	1	
950104FS	9/16"-18 x 1-1/2"L Socket Head Cap Screw, Black Oxide	2	
960022FS	9/16"-18 Nylock Nut, Yellow Zinc	2	
970020FS	9/16" SAE Washer, Yellow Zinc	2	
980051FS	7/16"-20 x 1"L Hex Head Bolt, Yellow Zinc	8	
950042FS	7/16"-20 x 1-1/4"L Hex Head Bolt	4	
950105FS	7/16"-20 x 1-1/2"L Socket Head Cap Screw, Clear Zinc	4	
970032FS	7/16" SAE Flat Washer, Yellow Zinc	20	
960050FS	7/16"-20 Nylock Nut, Yellow Zinc	8	
9303299	Rack & Pinion Hardware Kit	1	
980002FS	1/2"-20 x 2-3/4"L Hex Head Bolt	2	
960004FS	1/2"-20 Nylock Nut, Yellow Zinc	2	
970037FS	1/2" SAE Washer, Yellow Zinc	2	
970064FS	1-5/8" OD x 1/2" ID Washer	2	
960076FS	9/16"-18 RH Jam Nut, Clear Zinc	2	
9303293	Front sway bar Hardware Kit	1	
9303073	1-1/4" Split Lock Collar Assembly	2	
99030340	1-1/4" sway bar Composite Bushing	2	
9303220	sway bar End Link Assembly	2	
980014FS	3/8"-16 x 2"L Socket Head Cap Screw, Black Oxide	2	
960069FS	3/8"-16 Square Nut	2	
980096FS	5/16"-18 x 1"L Flange Head Hex Bolt	4	
960081FS	M12 x 1.75 Flanged Lock Nut, Clear Zinc	4	
9303298	Lower Control Arm Hardware Kit	1	
980034FS	9/16"-18 x 3-3/4"L Hex Head Bolt, Yellow Zinc	4	
960022FS	9/16"-18 Nylock Nut, Yellow Zinc	4	
970020FS	9/16" SAE Washer, Yellow Zinc	8	
9303303	Upper Control Arm Hardware Kit	1	
920009FS	Shim - 1/8" Thick, Clear Zinc	8	
980107FS	7/16"-14 x 2-1/4"L Hex Head Bolt, Yellow Zinc	4	
960017FS	7/16"-14 Nylock Nut, Yellow Zinc	4	
970032FS	7/16" SAE Washer, Yellow Zinc	8	
9303304	Coilover Shock Hardware Kit (Bolt-in Version)	1	
99030189	Polyurethane sway bar End Link Grommets, Black	4	
99030190	sway bar End Link Stamped Washers, Yellow Zinc	4	
960053FS	3/8"-16 Nylock Nut, Yellow Zinc	2	
980026FS	1/2"-20 x 2-1/2"L Hex Head Bolt, Yellow Zinc	2	
960004FS	1/2"-20 Nylock Nut, Yellow Zinc	2	
970037FS	1/2" SAE Washer, Yellow Zinc	4	
960073FS	5/8"-18 Nylock Nut, Clear Zinc	2	
99030321	3/4" O.D. x 5/8"L Lower Shock Bolt Spacer	2	
031060	Detroit Speed/JRi Spanner Tool	1	
031062	Torrington Bearing Set	1	

IMPORTANT:

All work should be performed by a qualified welder and technician.

The upper and lower control arms **CAN NOT** be powder coated a different color other than the way they are shipped since they come already assembled from Detroit Speed. The temperatures from this process will destroy the control arms beyond repair.

The Detroit Speed upper control arms **CAN NOT** be taken apart because of the precise assembly procedure at Detroit Speed. The upper control arm cross shaft nuts are torqued and then pinned in place. Failure to follow the correct procedure will damage the upper control arms beyond repair. Any attempt at taking apart any of the Detroit Speed subframe components before calling Detroit Speed will void any warranty. If you have any questions please call Detroit Speed at 704-662-3272.

If the lower control arm ball joint stud needs to be serviced after the initial torque setting listed above, use the following information to re-assemble the lower control arm and upright:

1. Before you remove the ball joint nut, make a line with a marker from the top of the nut down to the upright and then loosen the ball joint nut.
2. Upon re-assembly, torque the ball joint nut to 20 ft-lbs. and then tighten the nut until the line on the nut goes back to the line on the upright so it is back in the same location as the initial torque setting.

If the upper ball joint needs to be replaced, the Detroit Speed upright assembly must be returned to Detroit Speed to be serviced. Failure to follow this procedure before calling Detroit Speed will void any warranty. If you have any questions please call Detroit Speed at 704-662-3272.

CAUTION:

The Detroit Speed serial number tag is the best identification record of your C2/C3 front suspension when contacting Detroit Speed to determine when it was assembled for any warranty issues should you need them (Figure 1). Detroit Speed does not recommend re-powder coating the front cradle as that will cause permanent damage to your serial tag number. If it is damaged it would be much more difficult to properly ID your Detroit Speed C2/C3 front suspension.



Figure 1 - Serial Tag

Installation:

1. Prepare the frame by removing the entire front suspension and steering linkage, including the steering box from the frame. **NOTE:** You will be able to re-install the factory upper control arm bolts later or use the provided hardware in this upper control arm kit. You will also need to keep your factory front lower control arm nut plates to be re-installed later (Figure 2).

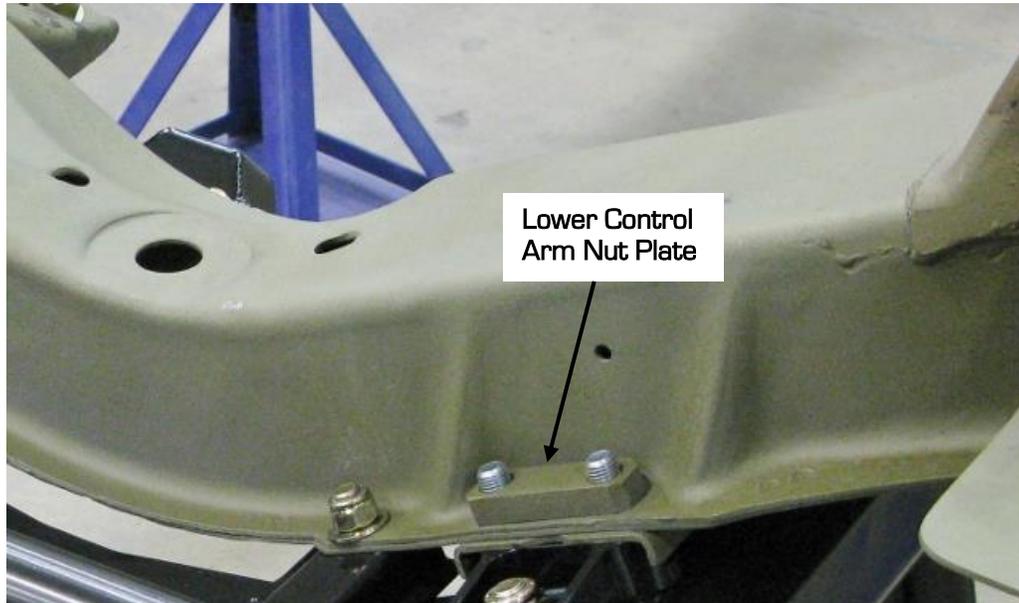


Figure 2 - Lower Control Arm Nut Plate

2. Grind the factory lower control arm brackets to remove any burrs or welds (Figure 3). At this point the fabrication work is complete on the frame. Prepare and paint the upper coilover and control arm mount along with any bare metal areas on the frame before installing the suspension.



Figure 3 - Grind Lower Control Arm brackets

3. Before installing the cradle crossmember adapter plates to the front crossmember, chase the tapped holes using a 7/16"-20 tap or one of the provided 7/16"-20 bolts to remove any coating that could cause the hardware to cross thread the tapped holes when installing the cradle assembly.

4. Position the cradle crossmember adapter plates to the front crossmember and make sure that all 3 mounting holes line up (Figure 4). You may need to clearance the holes in the crossmember due to frame variation of aftermarket components.



Figure 4 - Position Cradle Crossmember Adapter Plates

5. Install the adapter plates to the front crossmember using the 4 provided $7/16$ "-20 x 1-1/2"L socket head cap screws with a $3/8$ " hex drive using Medium Strength blue Loctite 242 on the threads. They will bolt into the factory front lower control arm nut plates (Figure 5).

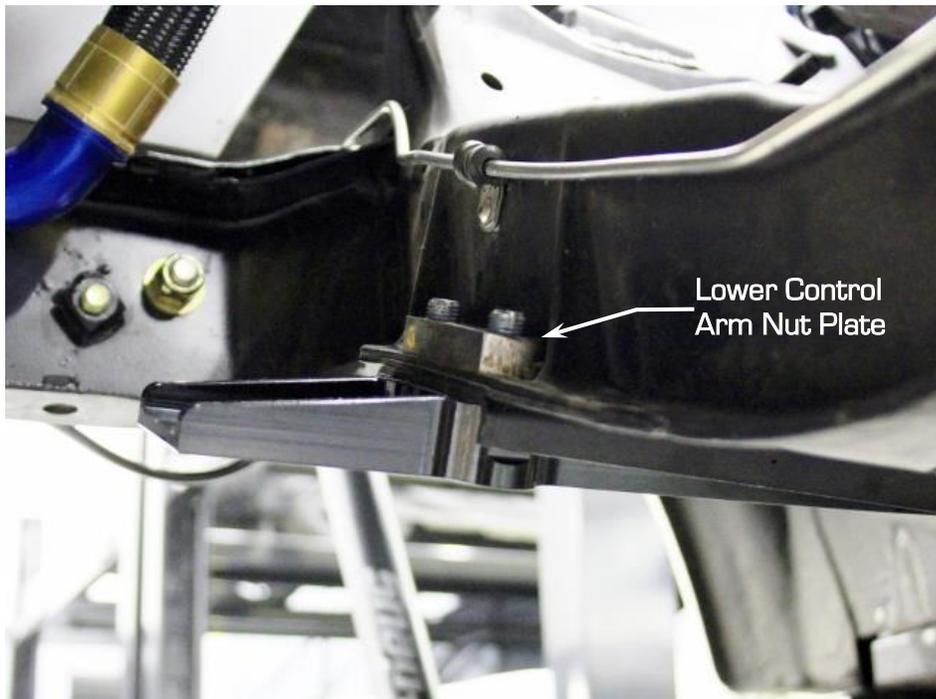


Figure 5 - Install Adapter Plates to Nut Plates

6. Install the 2 provided 9/16"-18 x 1-1/2"L socket head cap screws, Nylock nuts and washers through the rear lower control arm mount in the crossmember (Figure 6). **NOTE:** Use anti-seize on the threads of these bolts. Torque the 7/16"-20 bolts from the previous step to 70 ft-lbs. and torque the 9/16"-18 hardware to 95 ft-lbs.



Figure 6 - Install Adapter Plates to Crossmember

7. Bolt the Detroit Speed front cradle assembly to the crossmember adapters using the provided 7/16"-20 hardware. **NOTE:** Be sure the front cradle is free of any loose media or particles that may have collected in the cradle from powder coat. Do this with compressed air.
8. Make sure the cradle sits flush against the cradle adapter plates. You may need to grind the crossmember brackets down so they sit below the adapter plates. Start four of the 7/16"-20 x 1"L hex head bolts through the cradle and into the tapped holes in the cradle adapters at the rear of the crossmember, use Medium Strength blue Loctite 242 on the threads of these bolts before installing them.

NOTE: On later or aftermarket C3 cross members, the center mounting holes may need to be located and drilled out (Figure 7). With the cradle centered and tight to the adapter plates, locate the 4 center mounting holes. Center punch and drill out the 4 locations for the provided 7/16"-20 x 1"L hex head bolts. Chamfer the holes when finished.



Figure 7 - Locate & Drill Mounting Holes

9. Four of the remaining 7/16"-20 x 1"L hex head bolts, Nylock nuts and washers go through cradle and through the factory holes in the middle of the crossmember. The four 7/16"-20 x 1-1/4"L hex head bolts go through the front of the cradle and through the cradle adapters with the provided 7/16"-20 Nylock nuts and washers. Use anti-seize on the threads of these 8 bolts (Figure 8). Center the cradle and torque the 4 bolts from the previous step to 65 ft-lbs and torque the 8 bolts from this step to 45 ft-lbs.

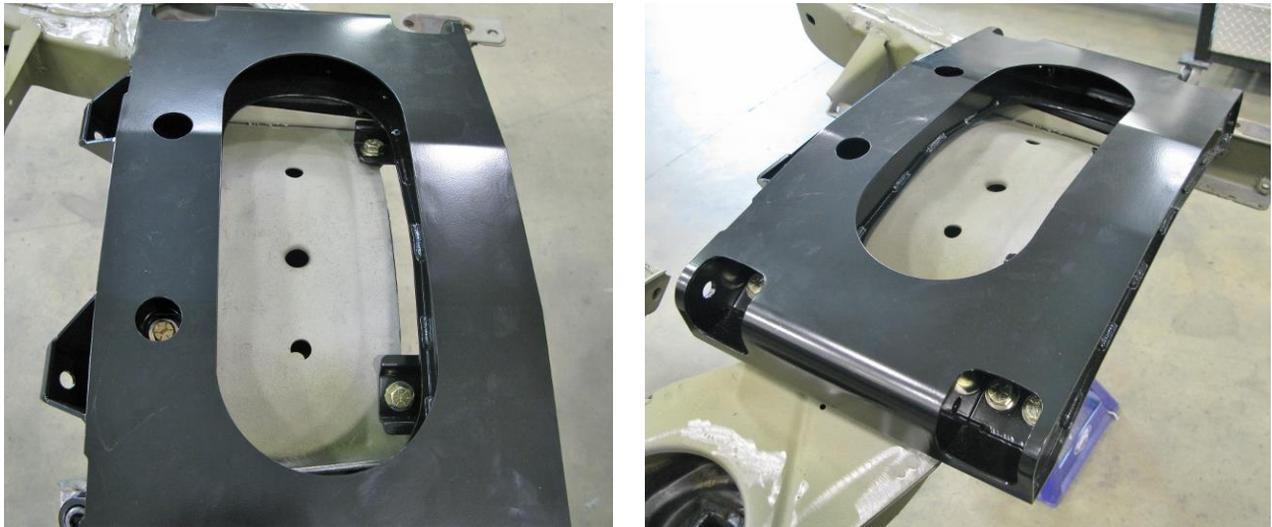


Figure 8 - Install Cradle Assembly

10. Install the Detroit Speed lower control arms into the cradle using the provided 9/16"-18 x 3-3/4"L hex head bolts, Nylock nuts and washers. Use anti-seize on the threads before installing the bolts through the cradle assembly. The 9/16"-18 hardware will be installed in the access hole on the bottom side of the front cradle. All bolts need to point to the back of the vehicle (bolt head is towards the front). **NOTE:** Make sure you have the correct control arm on the correct side of the cradle. The front sway bar mounting tab will be towards the front of the vehicle (Figure 9). Torque the lower control arm bolts to 95 ft-lbs.

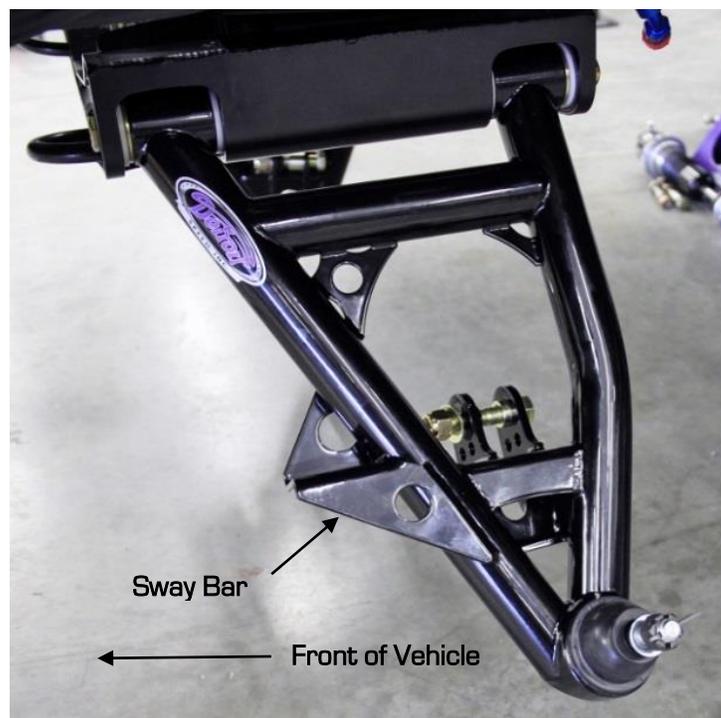


Figure 9 - Drive Side Lower Control Arm

11. Before the rack and pinion assembly is installed to the cradle you can center the rack on the bench before it is installed. Mark a line along the length of the input shaft. Turn the rack all the way to one side and mark the housing where the line on the input shaft lines up. Turn the rack all the way in the other direction and mark the housing where the line on the input shaft lines up. Turn the rack back in the opposite direction so that the line on the input shaft lands in between your 2 marks on the housing (Figure 10).



Figure 10 - Center the Rack and Pinion

12. Thread the grease fittings into the tie rod ends. Install the 9/16"-18 jam nuts onto each end of the tie rod threads on the rack and pinion. Apply anti-seize to the threads, then thread the outer tie rod ends onto the rack and pinion. When installing the tie rods, make sure they are equal distant on each side to center the steering. This measurement should be approximately 1" per side. Measure this from the end of the threads to the inside edge of the nut (Figure 11). Torque the tie rod end jam nuts to 45 ft-lbs.



Figure 11 - Install the Tie Rod Ends

13. Install the rack and pinion assembly into the cradle mounts. Use the provided 1/2"-20 x 2-3/4"L hex head bolts with the 1-5/8" washers facing forward (i.e. the bolt head is towards the rear). Apply anti-seize to the bolts and install the provided 1/2"-20 Nylock nuts and washers (Figure 12). Torque to 85 ft-lbs.



Figure 12 - Install Rack & Pinion

14. Install the Detroit Speed upper control arms to the factory upper control arm mounts. You can use either the factory upper control arm bolts that were removed in Step 1 or the provided 7/16"-14 x 2-1/4"L hex head bolts along with the provided Nylock nuts and washers. You may need to drill out the mounting holes if you plan on using the 7/16" bolts. **NOTE:** Make sure you have the correct control arm on the correct side of the cradle. On the bottom side of the control arm gusset, there is a letter "L" stamped for the driver side and a letter "R" stamped for the passenger side. The Detroit Speed decal will also be on the front tube of the control arm (Figure 13).



Figure 13 - Driver Side Upper Control Arm

15. Before you tighten the bolts, install two of the provided 1/8" shims on each bolt between the cross shaft and the upper control arm mount (Figure 14). Torque the upper control arm bolts to 55 ft-lbs.

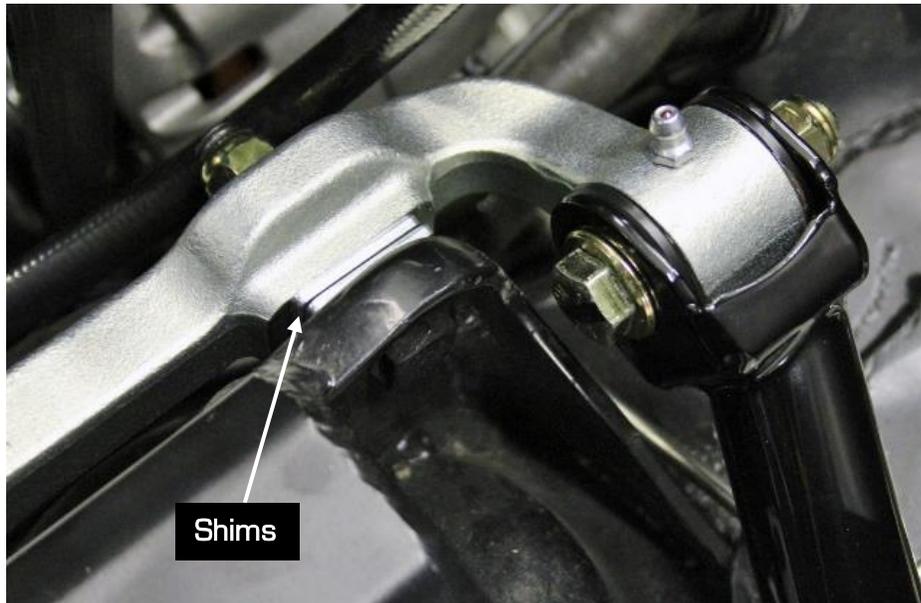


Figure 14 – Install 1/8" Shims

16. Next install the sway bar composite bushing into the sway bar bracket assembly (Figure 15). Lube the outside of the composite bushings with soapy water. The bushings may not push in completely by hand. Do not be concerned, as they are designed to be a very precise fit. With the bushing started in the bracket assembly, use a large diameter socket and a rubber hammer to seat the bushings at this time. Repeat this step for the other sway bar bracket assembly.



Figure 15 – Install Sway Bar Composite Bushings

17. Lube the inside of the composite bushings with the provided super grease and do your best to fill the interior bushing grooves. Clean the outside of the sway bar thoroughly with lacquer thinner to remove any foreign materials from the bar. Once the bar is clean, slide both sway bar bracket assemblies onto each end of the sway bar. **NOTE:** Make sure the flange of the composite bushings are facing each other.

18. Bolt the sway bar bracket assemblies to the factory sway bar mounts into the frame with the provided 5/16"-18 x 1"L flanged head hex bolts using Medium Strength blue Loctite 242 on the threads of the bolts (Figure 16). **NOTE:** The sway bar is not installed in the bushings in this picture. Torque bolts to 25 ft-lbs.



Figure 16 - Install Sway Bar Bracket Assembly

19. Center the bar in the frame. Measure the portion protruding from the bushings on each side and adjust accordingly until this measurement is the same on both sides, you should be around 1-3/4" on each side (Figure 17). Make sure to re-seat the bushings against the frame before measuring, as they can shift when you move the bar and throw off your measurements.



Figure 17 - Install Splined Sway Bar

20. Install the provided 1-1/4" sway bar split lock collars next. Loosen both Allen screws in the lock collars using a 3/16" hex drive. Apply Medium Strength Blue Loctite 242 on the threads and position the clamp onto the sway bar. With the heads of the bolts accessible from the bottom, torque the Allen screws to 14 ft-lbs. **NOTE:** Be sure that the groove in the clamp is installed so that it points to the center of the vehicle and that the two clamps match on either side (Figure 18).



Figure 18 - Install Sway Bar Split Lock Collars

21. Install the Sway bar end links to the Sway bar arms using the M12 x 1.75 flanged lock nut using an 18mm socket and 18mm wrench to hold the end link. The body of the end link should be on the outside of the sway bar arm (Figure 19). Apply High Strength red Loctite 262 on the threads and torque to 45 ft-lbs.



Figure 19 - Install Endlinks to the Sway Bar Arms

22. Install the sway bar arms to the sway bar. Make sure both arms are positioned the same on the splines and are even in relation to one another. When both arms are on the same splines, use the provided 3/8"-24 x 2"L socket head cap screws and bolt them in place with the 3/8" square nuts using a 5/16" hex drive. Apply Medium Strength blue Loctite 242 and install the bolts from the bottom so that the square nuts are on the top side of the sway bar arm (Figure 20 on the next page). Torque the sway bar arm retaining bolts to 30 ft-lbs.



Figure 20 – Driver Side Sway Bar Arm

23. Next, install the spindle assemblies. Clean any grease from the upper and lower ball joint studs and the spindle holes with a clean rag and lacquer thinner. Install the spindle to the upper control arm first. **NOTE:** Turn and position the stud so the cotter pin locates from the front to the rear to ease installation. Tighten the upper ball joint castle nut and torque to 40 ft-lbs. making sure that the slotted nut lines up with the cotter pin hole. Install the cotter pin (Fig. 21).



Figure 21 – Install Upper Ball Joint

24. Place the spindle on the lower ball joint. **NOTE:** Turn and position the stud so the cotter pin locates from the front to rear to ease installation. Tighten the lower ball joint castle nut and torque to 20 ft-lbs. plus 180° clockwise making sure that the slotted nut lines up with the cotter pin hole. Install the cotter pin (Figure 22 on the next page). **NOTE: It is critical to follow the torque procedure in the table on page 4 and to use High Strength Red Loctite 262 on the lower ball joint threads.**



Figure 22 - Install Lower Ball Joint

25. Insert the outer tie rod ends into the steer arms. **NOTE:** Turn and position the stud so the cotter pin locates from front to rear to ease installation. Apply anti-seize to the threads and torque to 35 ft-lbs. making sure that the slotted nut lines up with the cotter pin hole. Install the cotter pin (Figure 23).



Figure 23 - Install Tie Rod Ends to Steering Arms

26. Install the sway bar end links to the lower control arms. These must be installed on the lower control arms now as tightening the links later can be very difficult. Use the included M12 x 1.75 flange lock nuts (Figure 24). Apply High Strength red Loctite 262 on the threads and torque to 45 ft-lbs.



Figure 24 - Install the Sway Bar Endlinks to the Lower Control Arms

27. Next, it is necessary to build each coilover shock and spring assembly before installing them into the frame. For the non-adjustable shocks, please use steps 28 & 29 to assemble each coilover shock. For the adjustable shocks, please use steps 30 through 32 to assemble each coilover shock.

28. The coilover adjuster nut must be threaded all the way to the bottom of the threads. Then, install the Torrington bearing set (Figure 25) by installing one thrust washer, followed by the roller bearing and then another thrust washer. Detroit Speed recommends using high pressure grease between the roller bearing and thrust washers.



Figure 25 - Torrington Bearing Set

29. Install the coilover spring over the top of the shock. Place the upper spring perch over the shock and install the retaining ring that came with the shock. The coilover adjuster nut can now be moved up on the shock body to keep spring pressure on the upper spring perch.

30. In order to assemble the adjustable coilover shocks, you will first need to remove the adjuster knob by removing the set screw (Figure 26).



Figure 26 - Retaining Ring & Adjuster Knob

31. The coilover adjuster nut must be threaded all the way to the bottom of the threads. Install the Torrington bearing set (Figure 25 above) by installing one thrust washer, followed by the roller bearing and then another thrust washer. Detroit Speed recommends using high pressure grease between the roller bearing and thrust washers.

32. With the Torrington bearing set in place, you can now install the coilover spring over the end of the shock. With the spring in place, install the upper spring seat along with the retaining ring that came with the shock (Figure 27). Then, place the retaining ring lock over the retaining ring. Do not re-install the adjuster knob yet. The coilover adjuster nut can now be moved up on the shock body to keep spring pressure on the upper spring perch.



Figure 27 - Retaining Ring Installed

33. Identify the left and right hand coilover upper mount assembly. There is a left and right hand assembly as noted with an "L" and an "R" on the bottom of the upper shock mount. The hole in the upper mount will be offset towards the front of the vehicle (Figure 28).



Figure 28 - Upper Coilover Mount

34. Place the coilover upper mount assembly over the top of the shock and place the provided 5/8"-18 Nylock nut onto the shock (Figure 29).



Figure 29 - Assemble Coilover Upper Mount

35. Tighten the coilover upper mount assembly to the shock. You will need to hold the shock from turning with a 1/2" wrench placed right above the threads on the shock while tightening the Nylock nut with a 15/16" wrench. If you have adjustable shocks, you can now re-install the adjuster knob.

36. Place one of the provided 1/2" SAE washers over the stud on the upper mount, followed by one of the stamped washers and then a polyurethane grommet. The small stepped diameter of the grommet will be pointing up. Position the shock assembly up through the lower control arm and into the upper shock mount. The Schrader valve on the shock body should be pointed to the center of the vehicle. Make sure the upper mount is in the correct orientation so it fits into the stock upper spring pocket (Figure 30). **NOTE:** If the upper mount does not fit net to the upper spring pocket and the stud mount bracket on the frame, you may need to remove the 1/2" SAE washer.

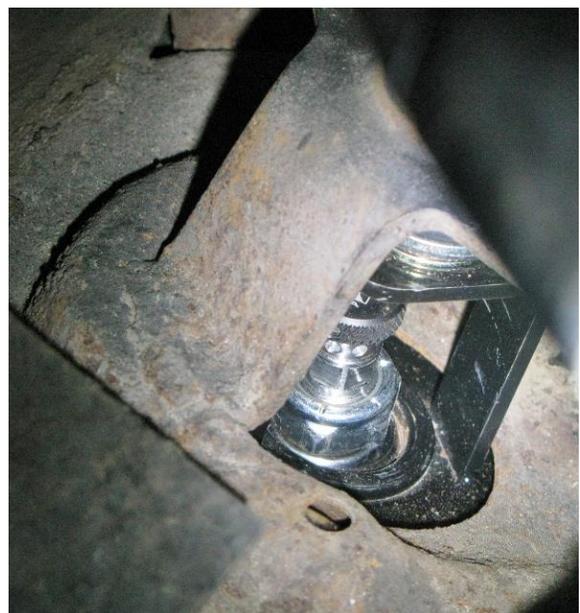


Figure 30 - Install Coilover Shock Assembly

37. With the upper mount assembly installed through the shock mount in the frame, install another polyurethane grommet with the small stepped diameter pointing down, and followed by another stamped washer. Tighten the upper mount stud with the provided 3/8"-16 Nylock nut. Do not overtighten, the polyurethane should start to compress when the nut is tight enough (Figure 31). Repeat steps 34 through 37 for the opposite side of the vehicle.



Figure 31 - Tighten Coilover Upper Mount Assembly.

38. Before installing the shocks into the lower control arm mount, make sure the lower mounting holes are clean and free of any powdercoat so the bolts and spacers slide into the mounts. Position the shock body side of the shock to the lower mount.

39. Install the provided 3/4" x 5/8"L lower shock spacer through the provided 1/2"-20 x 2-1/2"L hex head bolt. Install the bolt and spacer through the lower mount, through the shock eyelet and through the welded bushing on the mount. Make sure the bolt is facing forward (Bolt head is toward the rear). Apply anti-seize to the threads and install the provided 1/2"-20 Nylock nut and washer (Figure 32). Repeat this procedure for the opposite side of the vehicle. Torque the lower shock bolts to 60 ft-lbs.

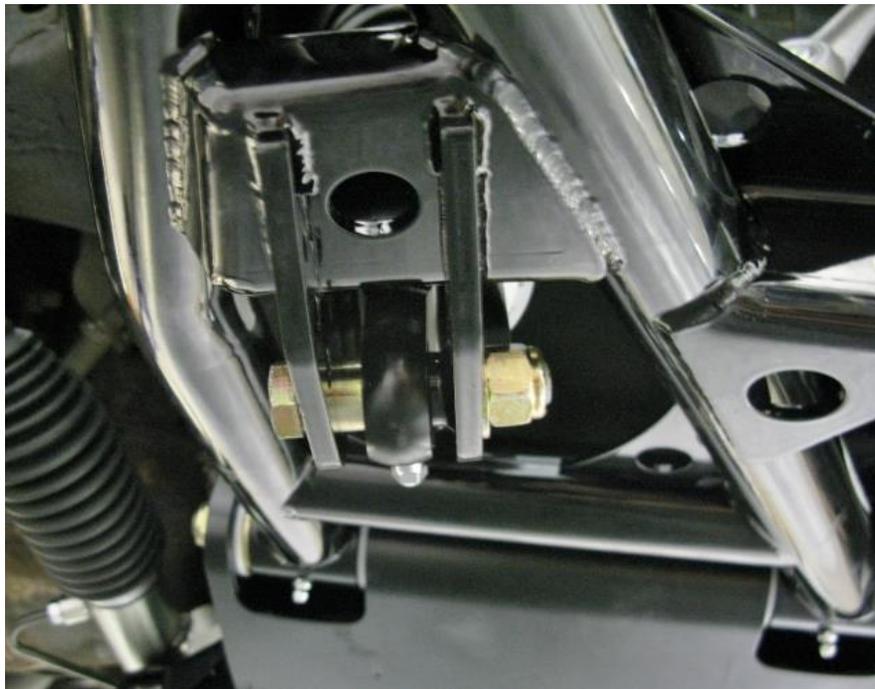


Figure 32 - Install the Lower Shock Bolt (Passenger Side)

40. The front suspension is assembled at this point. Figure 33 shows a completed installation. Double check to make sure that all installed components are tight and torqued correctly.



Figure 33 - Driver Side

41. After the front suspension is fully installed into the vehicle, the power steering hoses can be attached to the rack and pinion. Follow Figure 34 for the location of the pressure and return ports.

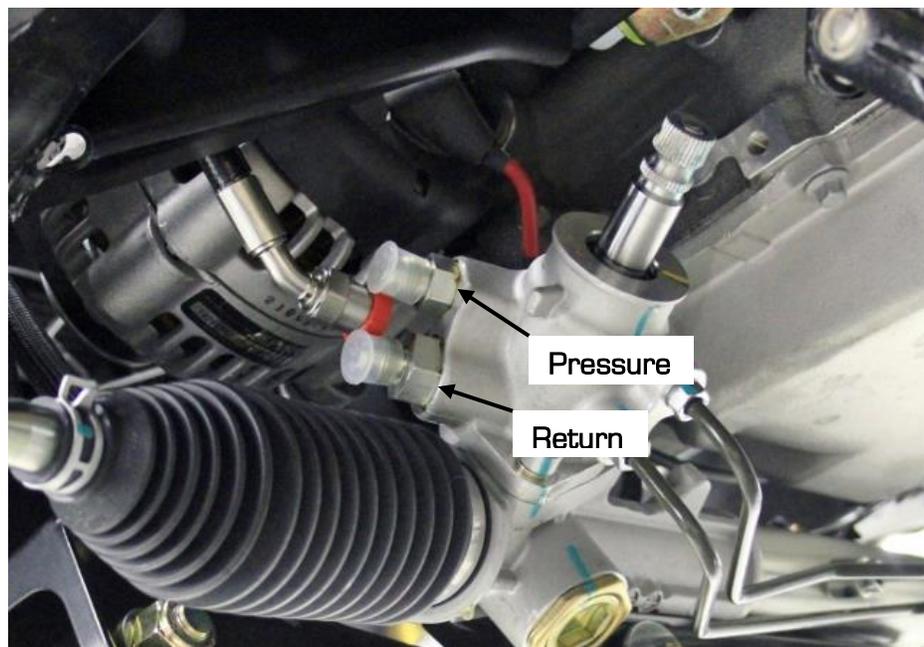


Figure 34 - Rack & Pinion Fittings

42. The front suspension is now assembled and installed. **NOTE:** Be sure to lubricate all points on the front suspension with quality chassis grease. Detroit Speed offers Driven Extreme Pressure chassis grease available as P/N: 140103 if needed.

43. Now that all suspension components have been installed and the vehicle is assembled, it is time to set vehicle ride height. Before adjusting the ride height, Detroit Speed recommends cleaning the threads of the shock. Once the threads are clean, Detroit Speed recommends applying dry bicycle chain lube to the threads of the shock body before adjusting the spanner nut and compressing the coilover spring. Allow the chain lube to dry before adjusting the spanner nut. If you have the non-adjustable shocks, the spanner nut has a soft tip set screw that will need to be tightened before the vehicle is driven.

NOTE: Detroit Speed does include a Spanner Tool (P/N: 031060) to adjust the ride height however if you have the adjustable coilover shocks, Detroit Speed does offer an Adjustment Tool available as P/N: 031061 if needed (Figure 35).



Figure 35 - Detroit Speed Spanner & Adjustment Tools

44. If the Single Adjustable, Double Adjustable or the Double Adjustable Remove Canister Coilover shocks were purchased as an upgrade, refer to the following information for adjustment procedures.

Detroit Speed Single Adjustable Shock Applications

To change from the recommended “Detroit Tuned” valving, adjustments can be made independently to the rebound setting. The rebound is controlled by the adjuster knob at the upper shock mount (Shock is mounted body side down). The knob rotates clockwise (+) to increase the damping and counterclockwise (-) to decrease the damping. Refer to Figure 36a.



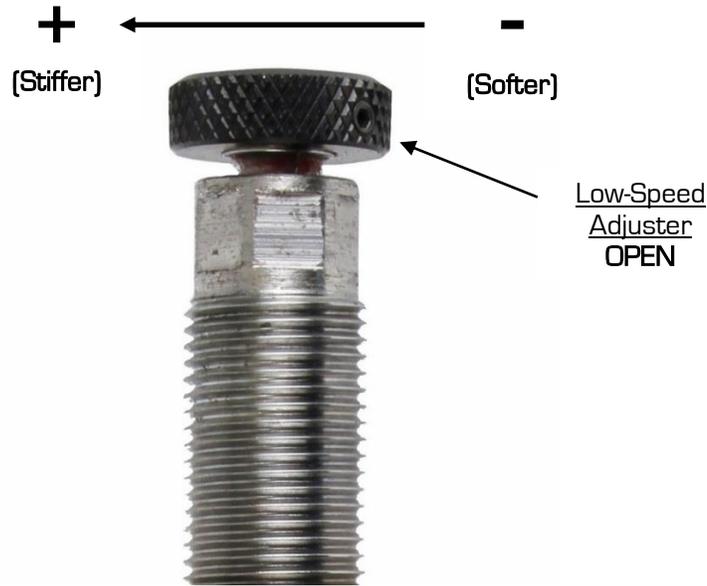
Figure 36a- Detroit Speed Single Adjustable Shock

To return to the Detroit Speed recommended settings, turn the knob clockwise (+) to full damping. Once at full damping, turn counterclockwise (-) to reach the recommended settings. Refer to Figure 36b for the rebound settings.

Rebound (Shaft Knob)..... 15 Open (counterclockwise, -)

Figure 36b - Detroit Speed Recommended Settings

Adjuster Operation



- **Adjuster**

The low-speed adjuster is a “clicker” style adjuster meaning that its adjustment is measured by detents located inside the black adjuster knob. There are 16 clicks per 1 revolution of the knob. It uses a right-hand thread in its operation which means as you increase low-speed, the adjuster will move up on the eyelet. The recommended change for an adjustment is 8 clicks at a time. The low-speed adjuster’s reference position is **full stiff** (closed, or all the way up) and referred to -0.

- **Tuning Notes**

- **Racetrack**
 - For more grip, soften the damping.
 - For increased platform control, stiffen the damping.
- **Street**
 - For a more comfortable ride, soften the damping

***DO NOT FORCE KNOB WHEN IT STOPS TURNING, YOU MAY DAMAGE THE ADJUSTER AND INTERNAL HARDWARE**

Detroit Speed Double Adjustable Shock Applications

To change from the recommended “Detroit Tuned” valving, adjustments can be made independently to both the high and low speed settings. The low-speed adjuster is controlled by the knob at the upper shock mount (shock is mounted body side down). The knob rotates clockwise (+) to increase the damping and counterclockwise (-) to decrease the damping.

The high-speed adjuster is a “sweep” style adjuster. It is located directly below the low-speed knob and is turned with an adjustment tool (Figure 35 above). The adjusters can be seen in Figure 37a.



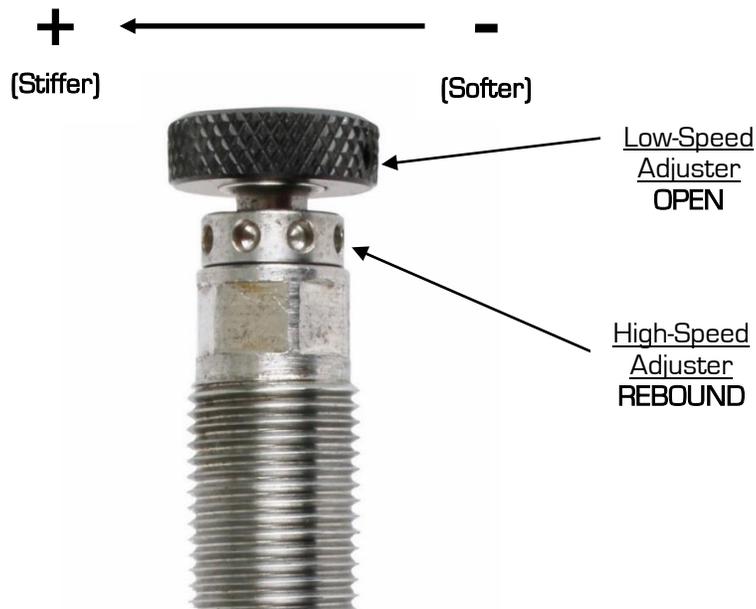
Figure 37a - Detroit Speed Double Adjustable Shock

When adjusting the low speed rebound start at full (+) position, when adjusting the high speed rebound start at full (-) position. To return to the Detroit Speed recommended settings turn the knob clockwise (+) to full damping for the low speed setting, turn the sweeper counterclockwise (-) to full damping for the high speed setting. Once at full damping, turn counterclockwise (-) for the low speed setting, and clockwise (+) for the high speed setting to reach the recommended settings. Refer to Figure 37b for recommended settings.

Low Speed Rebound (Shaft Knob).....	15 Open (counterclockwise, -)
High Speed Rebound (Sweeper).....	4 Sweeps (clockwise, +)

Figure 37b - Detroit Speed Recommended Settings

Adjuster Operation



- **High-Speed Adjuster (12 Sweeps)**

The high-speed adjuster is a “sweep” style adjuster meaning that its adjustment is measured by the location of the adjuster in the eyelet window. It uses a left-hand thread in its operation which means; as you increase high-speed, the adjuster will move down in the window*. The high-speed adjuster’s reference position is **full soft** and referred to as +0 (+0 = full soft, +12 = full stiff).

- **Low-Speed Adjuster (25 Clicks)**

The low-speed adjuster is a “clicker” style adjuster meaning that its adjustment is measured by detent grooves located inside the high-speed shaft. It uses a right-hand thread in its operation which means; as you increase low-speed, the adjuster will move up in the window. The low-speed adjuster’s reference position is **full stiff** and referred to -0 (-0 = full stiff, -25 = full soft).

**The low-speed adjustment does not change when adjusting the high-speed.*

Have a professional alignment completed following the specifications given in the chart on Page 2.

If you have any questions before or during the installation of this product please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

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