

ECPB Early C3-68-72 & 80-82 Corvette Electric Headlight Actuator

Mounting Bracket

Installation Instruction

Read this second

Use the bracket marked with "LEFT" on the driver side. Lay the bracket on the lip in front of the radiator with the 45 deg cut up. Measure 2 inches (Figure 1) from the outside edge of the radiator support to the center of the first hole, mark and drill a 13/64 inch hole, now tap the hole $\frac{1}{4}$ - 20.

An alternative way to find the mounting location is to fasten the bracket to the bottom of the actuator and let it swing down to locate the holes to be drilled; they should be in reference to the dimension above.

Install the first bolt and use the bracket to mark the second hole, drill and tap the same. Now place the supplied PVC under the mounting bracket and fasten the bracket to the radiator support, do not over tighten, you will strip the hole. Repeat the same for the RIGHT or passenger side.

Figure 1

Align the actuator in mounting tabs the $\frac{1}{4}$ " hex lock nut. Do tight, make free play and movement.

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